



**chrysanthos**  
COLOR COMPANY LIMITED

2<sup>nd</sup> Floor, Building B1, No 19 Gaoxinxishi Road  
Nanning High Technology Zone, Nanning, 530003  
Guangxi, China. Tel/Fax: +86 (771) 2310885  
Web: [www.chrysanthos.com](http://www.chrysanthos.com)



## P014 Orange Blossom

With a round sponge create a bunch of oranges using Café Colors and some basic brush strokes.

All bisque items should be cleaned with a barely damp sponge to remove all dust prior to decorating, always avoid wetting the piece.

### Item:

Bisque piece - 11-C31 Coupe bowl

### Colors:

Café Colors - CC027, CC029, CC125, CC144, CC197, CC145

### Tools:

Medium sized soft glaze brush or soft round brush #12

Fine liner or small soft round brush #1 or #0

Soft Square shader brush #1/2"

Round Sponge

All products should be stirred or shaken prior to use ensuring contents of bottle have been thoroughly mixed. Working with 3D Trail glaze, shake the bottle vigorously, or squeeze with hand. Open and squeeze nozzle to allow any water or air bubbles to escape. If nozzle is clogged, unclog with pin or thin piece of wire. Remove the nozzle after use, wash until clean and place a pin in the nozzle.



**chrysanthos**  
COLOR COMPANY LIMITED

2<sup>nd</sup> Floor, Building B1, No 19 Gaoxinxishi Road  
Nanning High Technology Zone, Nanning, 530003  
Guangxi, China. Tel/Fax: +86 (771) 2310885  
Web: [www.chrysanthos.com](http://www.chrysanthos.com)

Step 1. On a tile or palette add a large amount of CC027 & CC029, do not mix the colors. Then take a round sponge and dab the entire front of the sponge into both of these colors and randomly place the colors onto the ware, gently press the sponge down, ensuring the entire surface of the sponge comes in contact with the piece and gently lift off.

Step 2. On a tile or palette squeeze a small amount of CC125 & CC143. Add water to each color and stir thoroughly to a 'wash' like consistency. Then with a square 'shader' brush #1/2" apply both colors together in a cross hatch manner, it may be necessary to wet the brush regularly as you apply this color, apply the wash around the oranges and to the rest of the piece.

Step 3. Allow the item to dry before continuing with the next step. On a tile or palette squeeze a small amount of CC197, add a little water and stir to a fluid like 'ink' consistency, using the square shader brush. Dab the brush into water, then squeeze the excess water from brush with clean fingers, place the side of the brush into the paint which is called 'side loading' and begin painting the leaves randomly around the oranges with the paint on the brush facing outward..see image above. If this is a new technique for you, practice on a sheet of paper beforehand. Draw a few orange shapes and draw some leaves around the oranges, shape. Then side load your square brush into the paint and with the brush follow the shape of the leaf around, the paint should be covering the rims or outer edges of the leaf.

Step 4. With this color CC197, also add and apply the stems, twigs and smaller leaves using a fine liner with thin long hairs or a soft small round brush, and add these randomly here and there, see the image above. Add a small amount of CC144 to the CC197 mix thoroughly add more water if necessary and stir and apply a few more twigs and small leaves with this color.

Step 5. The 'calayxes' of the oranges are applied with CC144 and a small soft round brush. On a tile squeeze a very small amount of the CC144, add a little water and stir thoroughly then load the brush with color and press the brush gently onto the designated areas on the oranges and apply 3 or 4 small leaf like shapes in a group together to form the calayx on the orange.

Step 6. The final step to complete this item is to sponge the background or the back of the piece using both CC125 & CC143. On a tile squeeze a generous amount of these 2 colors and add water and stir to a light creamy consistency. Do not mix these colors. Then with a round sponge dab into the color and sponge the entire back of the item.

Once dry brush or dip in clear gloss glaze and fire.



**chrysanthos**  
COLOR COMPANY LIMITED

2<sup>nd</sup> Floor, Building B1, No 19 Gaoxinxishi Road  
Nanning High Technology Zone, Nanning, 530003  
Guangxi, China. Tel/Fax: +86 (771) 2310885  
Web: [www.chrysanthos.com](http://www.chrysanthos.com)

